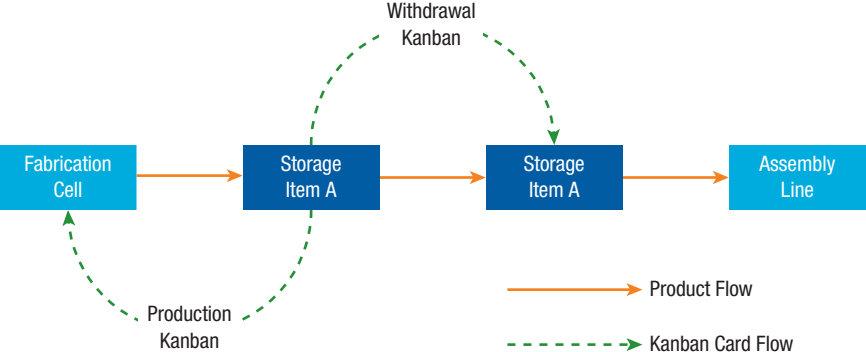


FIGURE 14.2: Two-Card Kanban System



Kanban system: a manual control system that uses visual signals (cards or Kanbans) to tell workers when it is time to get or make more of something